

202508_Relevant approved standards for the machinery sector

Item	Standard Number	Standard Title in English	Standard Type	Replaced Standard	Implementation Date	SAC/TC	Adopted International Standard	Adoption Degree
1	GB 18447-2025	Safety technical specifications for tractors	Mandatory	GB 18447.1-2008,GB 18447.2-2008,GB 18447.3-2008,GB 18447.4-2008	2026-07-01	140	Na.	Na.
2	GB 21256-2025	Norm of energy consumption per unit production of main individual-process of crude steel manufacturing process	Mandatory	GB 21256-2013,GB 32050-2015	2026-07-01	20	Na.	Na.
3	GB 31420-2025	Requirements for toxic, hazardous and restricted substances in personal protective equipment	Mandatory	GB/T 31420-2015,GB/T 31419-2015,GB/T 31009-2020	2026-07-01	112	Na.	Na.
4	GB 39800.10-2025	Specifications for the provision of personal protective equipment—Part 10: Machinery industry	Mandatory		2026-07-01	112	Na.	Na.
5	GB 45841-2025	Limits and measurement methods for exhaust pollutants from diesel locomotive and its engines (CHINA I)	Mandatory		2025-09-01	MEE	Na.	Na.
6	GB 45943-2025	Building construction machinery and equipment—Common safety requirements	Mandatory		2026-07-01	328	Na.	Na.
7	GB 6245-2025	Fire pumps	Mandatory	GB 6245-2006	2026-08-01	113	Na.	Na.
8	GB 8181-2025	Fire nozzles	Mandatory	GB 8181-2005	2026-08-01	113	Na.	Na.
9	GB 9448-2025	Safety in welding and cutting	Mandatory	GB 9448-1999	2026-08-01	55	Na.	Na.
10	GB 13365-2025	Motor vehicle spark arrester	Mandatory	GB 13365-2005	2026-08-01	113	Na.	Na.

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11	GB 15760-2025	Metal cutting machines—General specifications for safeguarding	Mandatory	GB 15760-2004, GB 16454-2008, GB 18568-2001, GB 22997-2008, GB 22998-2008, GB 24384-2009, GB 24385-2009, GB 24386-2009	2026-08-01	22	Na.	Na.
12	GB 16668-2025	General technical specifications for powder extinguishing system and components	Mandatory	GB 16668-2010	2026-08-01	113	Na.	Na.
13	GB 16808-2025	Combustible gas alarm control units	Mandatory	GB 16808-2008	2026-08-01	113	Na.	Na.
14	GB 19157-2025	General specification for remote-controlled fire monitor systems	Mandatory	GB 19157-2003	2026-08-01	113	Na.	Na.
15	GB 20905-2025	Foundry machinery—Safety requirements	Mandatory	GB 20905-2007	2026-08-01	186	Na.	Na.
16	GB 22448-2025	Non-destructive testing instruments—Protection rules for industrial X-ray radiographic equipment below 500kV	Mandatory	GB 22448-2008	2026-08-01	122	Na.	Na.
17	GB 26488-2025	Safety specification for magnesium alloy die casting	Mandatory	GB 26488-2011	2026-02-01	288	Na.	Na.
18	GB 26572-2025	Requirements for restricted use of hazardous substances in electrical and electronic products	Mandatory	GB/T 26572-2011	2027-08-01	297	Na.	Na.
19	GB 46030-2025	Safety technical requirements for safety glazing materials in building	Mandatory		2026-08-01	255	Na.	Na.
20	GB 46031-2025	Technical specifications for explosion prevention and protection in combustible dust processing system	Mandatory		2026-02-01	288	Na.	Na.

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21	GB 46035-2025	Rubber and plastics machinery—General safety requirements	Mandatory	GB 20055-2006, GB 25431.1-2010, GB 25431.2-2010, GB 25431.3-2010, GB 25432-2010, GB 25434-2010, GB 30747-2014	2026-08-01	71	Na.	Na.
22	GB 46037-2025	Non-traditional machines—Safety technical requirements	Mandatory	GB 13567-1998, GB 19998-2005, GB 20775-2006, GB 25493-2010, GB 26503-2011	2026-08-01	161	Na.	Na.
23	GB/T 3871.3-2025	Agricultural tractors—Test procedures—Part 3: Power tests for power take-off	Voluntary	GB/T 3871.3-2006	2026-01-01	140	ISO 789-1:2018	MOD
24	GB/T 4556-2025	Reciprocating internal combustion engines—Fire protection	Voluntary	GB/T 4556-2001	2026-01-01	177	ISO 6826:2022	IDT
25	GB/T 6974.4-2025	Cranes—Vocabulary—Part 4: Jib cranes	Voluntary	GB/T 6974.4-2016	2025-10-01	227	ISO 4306-4:2020	MOD
26	GB/T 7024-2025	Terminology of lifts, escalators and moving walks	Voluntary	GB/T 7024-2008	2025-06-30	196	Na.	Na.
27	GB/T 8243.6-2025	Methods of test for full-flow lubricating oil filters for internal combustion engines—Part 6: Static burst pressure test	Voluntary	GB/T 8243.6-2017	2026-01-01	177	ISO 4548-6:2021	IDT
28	GB/T 14099.7-2025	Gas turbines—Procurement—Part 7: Technical information	Voluntary	GB/T 14099.7-2006	2026-01-01	259	Na.	Na.
29	GB/T 14653-2025	Flexible link coupling	Voluntary	GB/T 14653-2008	2026-01-01	137	Na.	Na.

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30	GB/T 15170-2025	Packaging containers—Pails of sheet for industry	Voluntary	GB/T 15170-2007	2026-01-01	49	Na.	Na.
31	GB/T 15233-2025	Packaging—Unit load dimensions	Voluntary	GB/T 15233-2008	2026-01-01	49	ISO 3676:2012	MOD
32	GB/T 18268.1-2025	Electrical equipment for measurement, control and laboratory use—EMC requirements—Part 1: General requirements	Voluntary	GB/T 18268.1-2010	2026-01-01	124	IEC 61326-1:2020	IDT
33	GB/T 20863.3-2025	Cranes—Classification—Part 3: Tower cranes	Voluntary	GB/T 20863.3-2007	2026-01-01	227	ISO 4301-3:2021	IDT
34	GB/T 21097-2025	General rules on safe service life and recycling for household and similar electrical appliances	Voluntary	GB/T 21097.1-2007	2026-01-01	46	Na.	Na.
35	GB/T 22080-2025	Cybersecurity technology—Information security management systems—Requirements	Voluntary	GB/T 22080-2016	2026-01-01	260	ISO/IEC 27001:2022	IDT
36	GB/T 23724.3-2025	Cranes—Inspections—Part 3: Tower cranes	Voluntary	GB/T 23724.3-2010	2026-01-01	227	ISO 9927-3:2019	MOD
37	GB/T 26548.13-2025	Hand-held portable power tools—Test methods for evaluation of vibration emission—Part 13: Fastener driving tools	Voluntary		2026-01-01	173	ISO 28927-13:2022	IDT
38	GB/T 26548.5-2025	Hand-held portable power tools—Test methods for evaluation of vibration emission—Part 5: Drills and impact drills	Voluntary	GB/T 26548.5-2017	2026-01-01	173	ISO 28927-5:2009	IDT
39	GB/T 33627-2025	General requirement of aero-derivative gas turbine assembly enclosure	Voluntary	GB/T 33627-2017	2026-01-01	259	Na.	Na.
40	GB/T 33632-2025	General installation requirements for aero-derivative gas turbines assembly	Voluntary	GB/T 33632-2017	2026-01-01	259	Na.	Na.
41	GB/T 36392-2025	Coated paper and board for food packaging	Voluntary	GB/T 36392-2018	2026-01-01	397	Na.	Na.

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42	GB/T 37085.308-2025	Industrial communication network—Profiles—Part 3-8: Functional safety communication profile of CC-Link family	Voluntary	GB/Z 37085-2018	2026-01-01	124	IEC 61784-3-8:2021	IDT
43	GB/T 45775-2025	Refrigerating systems and heat pumps—Valves—Requirements, testing and marking	Voluntary		2026-01-01	238	ISO 21922:2021	MOD
44	GB/T 45780-2025	Green product assessment—Refrigeration and air conditioning equipment for commercial and industrial use	Voluntary		2026-01-01	238	Na.	Na.
45	GB/T 45781-2025	Seamless steel tubes for mechanical structures	Voluntary		2026-01-01	183	Na.	Na.
46	GB/T 45874-2025	Road construction and road maintenance machinery and equipment—Safety requirements of sweepers	Voluntary		2026-01-01	328	Na.	Na.
47	GB/T 45894-2025	Safety requirements for meat processing machinery	Voluntary		2026-01-01	551	Na.	Na.
48	GB/T 45926-2025	Earth-moving machinery—Battery swap system of electric hydraulic excavators—General requirements	Voluntary		2026-01-01	334	Na.	Na.
49	GB/T 45929-2025	Electric earth—moving machinery—Safety requirements	Voluntary		2026-01-01	334	Na.	Na.
50	GB/T 45930-2025	Snow resort machinery—Snow grooming equipment—Technical requirements	Voluntary		2026-01-01	CMIF	Na.	Na.
51	GB/T 45931-2025	Construction waste recycled aggregate and inorganic mixture for highway	Voluntary		2026-01-01	223	Na.	Na.
52	GB/T 45932-2025	Common specifications for high-voltage direct current switchgear and controlgear standards	Voluntary		2026-01-01	65	IEC TS 62271-5:2024	MOD
53	GB/T 713.8-2025	Steel plate, sheet and strip for pressure equipments—Part 8: Rolled homogeneous and heterogeneous clad steel plate	Voluntary		2026-02-01	183	Na.	Na.

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54	GB/T 755-2025	Rotating electrical machines—Rating and performance	Voluntary	GB/T 755-2019	2026-02-01	26	IEC 60034-1:2022	IDT
55	GB/T 1094.16-2025	Power transformers—Part 16: Transformers for wind turbine applications	Voluntary	GB/T 1094.16-2013	2026-02-01	44	IEC/IEEE 60076-16:2018	MOD
56	GB/T 1859.4-2025	Reciprocating internal combustion engines—Measurement of sound power level using sound pressure—Part 4: Survey method for use in situ	Voluntary	GB/T 1859.4-2017	2026-02-01	177	ISO 6798-3:2022	IDT
57	GB/T 1921-2025	Specification for industrial boilers	Voluntary	GB/T 1921-2004, GB/T 3166-2004	2026-02-01	262	Na.	Na.
58	GB/T 3475-2025	Requirement and test method for speed governing system of marine diesel engine	Voluntary	GB/T 3475-2008	2026-02-01	137	Na.	Na.
59	GB/T 4026-2025	Basic and safety principles for man-machine interface, marking and identification—Identification of equipment terminals, conductor terminations and conductors	Voluntary	GB/T 4026-2019	2026-02-01	25	IEC 60445:2021	IDT
60	GB/T 4772.1-2025	Dimensions and output series for rotating electrical machines—Part 1: Frame numbers 56 to 400 and flange numbers 55 to 1080	Voluntary	GB/T 4772.1-1999	2026-02-01	26	IEC 60072-1:2022	IDT
61	GB/T 5743-2025	Marine pilot	Voluntary	GB/T 5743-2010, GB/T 10846-1989, GB/T 11876-2007, GB/T 11877-2010	2026-02-01	531	Na.	Na.
62	GB/T 7247.8-2025	Safety of laser products—Part 8: Guidelines for the safe use of lasers on humans	Voluntary		2026-08-01	284	IEC TR 60825-8:2022	IDT
63	GB/T 7247.14-2025	Safety of laser products—Part 14: A user's guide	Voluntary	GB/T 7247.14-2012	2026-02-01	284	IEC TR 60825-14:2022	IDT

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64	GB/T 7251.10-2025	Low-voltage switchgear and controlgear assemblies—Part 10: Guidance to specifying assemblies	Voluntary	GB/T 7251.10-2014	2026-02-01	266	IEC TR 61439-0:2022	IDT
65	GB/T 9239.11-2025	Mechanical vibration—Rotor balancing—Part 11: Procedures and tolerances for rotors with rigid behaviour	Voluntary	GB/T 9239.1-2006	2026-02-01	53	ISO 21940-11:2016	IDT
66	GB/T 10895-2025	Centrifuge & separator—Measurement and evaluation of mechanical vibration	Voluntary	GB/T 10895-2004	2026-02-01	92	Na.	Na.
67	GB/T 11182-2025	Steel wire for rubber hose reinforcement	Voluntary	GB/T 11182-2017	2026-02-01	183	ISO 23717:2022	MOD
68	GB/T 14092.4-2025	Environmental condition for machinery products—Part 4: Ocean	Voluntary	GB/T 14092.4-2009	2026-02-01	8	Na.	Na.
69	GB/T 14794-2025	Steam reciprocating pump	Voluntary	GB/T 14794-2016	2025-11-01	211	Na.	Na.
70	GB/T 18495-2025	Resistance welding equipment—Transformers—Integrated transformers for welding guns	Voluntary	GB/T 18495-2001	2026-02-01	70	ISO 10656:2016	IDT
71	GB/T 18927-2025	Packaging container—Metal accessory	Voluntary	GB/T 18927-2002	2026-02-01	49	Na.	Na.
72	GB/T 20833.2-2025	Rotating electrical machines—Winding insulation—Part 2: On-line partial discharge measurements on the stator winding insulation	Voluntary	GB/T 20833.2-2016	2026-02-01	26	IEC 60034-27-2:2023	IDT
73	GB/T 23644-2025	General specifications for electrical special equipment	Voluntary	GB/T 23644-2009	2026-02-01	CEEIA	Na.	Na.
74	GB/T 24803.2-2025	Safety requirements for lifts—Part 2: Safety parameters meeting essential safety requirements	Voluntary	GB/T 24803.2-2013	2026-02-01	196	ISO/TS 8100-21:2018	MOD
75	GB/T 25396.1-2025	Agricultural machinery—Thrown-object test and acceptance criteria—Part 1: Rotary mowers	Voluntary	GB/T 25396-2010	2026-02-01	201	ISO 17101-1:2012	MOD

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76	GB/T 25396.2-2025	Agricultural machinery—Thrown-object test and acceptance criteria—Part 2: Flail mowers	Voluntary	GB/T 25396-2010, GB/T 25396-2010	2026-02-01	201	ISO 17101-2:2012	MOD
77	GB/T 29123-2025	Technology specifications for the operation and storage of fuel cell electric vehicles	Voluntary	GB/T 29123-2012	2026-02-01	114	Na.	Na.
78	GB/T 32821-2025	Gas turbine applications—Safety	Voluntary	GB/T 32821-2016	2026-02-01	259	ISO 21789:2022	IDT
79	GB/T 32960.2-2025	Technical specifications for remote service and management system for electric vehicles—Part 2: On-board terminal	Voluntary	GB/T 32960.2-2016	2026-02-01	114	Na.	Na.
80	GB/T 33154-2025	Rubber seals for yaw and pitch bearings of wind turbine generator	Voluntary	GB/T 33154-2016	2026-02-01	35	Na.	Na.
81	GB/T 34880.1-2025	Test conditions for 5-axis simultaneous machining centers—Part 1: Testing of the accuracy for horizontal machine	Voluntary	GB/T 34880.1-2017	2026-02-01	22	Na.	Na.
82	GB/T 34880.2-2025	Test conditions for 5-axis simultaneous machining centers—Part 2: Testing of the accuracy for vertical machine	Voluntary	GB/T 34880.2-2017	2026-02-01	22	Na.	Na.
83	GB/T 34880.3-2025	Test conditions for 5-axis simultaneous machining centers—Part 3: Specifications	Voluntary	GB/T 34880.3-2018	2026-02-01	22	Na.	Na.
84	GB/T 35205.4-2025	Rough-terrain trucks—Safety requirements and verification—Part 4: Additional requirements for variable-reach trucks handling freely suspended loads	Voluntary		2026-02-01	332	ISO 10896-4:2015	IDT
85	GB/T 43683.3-2025	Guidance for installation procedures and tolerances of hydroelectric machines—Part 3: Vertical Francis turbines or pump-turbines	Voluntary		2026-02-01	175	IEC 63132-3:2020	IDT
86	GB/T 45159.4-2025	Mechanical vibration and shock—Characterization of the dynamic mechanical properties of visco-elastic materials—Part 4: Dynamic stiffness method	Voluntary		2025-11-01	53	ISO 18437-4:2008	IDT

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87	GB/T 45159.5-2025	Mechanical vibration and shock—Characterization of the dynamic mechanical properties of visco-elastic materials—Part 5: Poisson ratio based on comparison between measurements and finite element analysis	Voluntary		2025-11-01	53	ISO 18437-5:2011	IDT
88	GB/T 45159.6-2025	Mechanical vibration and shock—Characterization of the dynamic mechanical properties of visco-elastic materials—Part 6: Time-temperature superposition	Voluntary		2025-11-01	53	ISO 18437-6:2017	IDT
89	GB/T 45703-2025	Consumer privacy protection in consumer goods and services design—High-level requirements	Voluntary		2025-08-01	264	ISO 31700-1:2023	IDT
90	GB/T 45797-2025	Road vehicles—Low-voltage electrical system performance requirements and test methods	Voluntary		2026-02-01	114	Na.	Na.
91	GB/T 45849-2025	Technical specification of qualification for metal powder bed fusion machines	Voluntary		2026-02-01	161	Na.	Na.
92	GB/T 45852-2025	Gas turbine exhaust systems	Voluntary		2026-02-01	259	ISO 21905:2020	IDT
93	GB/T 45854-2025	Wind energy generation systems—Hydraulic system of wind turbines	Voluntary		2025-11-01	50	Na.	Na.
94	GB/T 45855-2025	Wind energy generation systems—Technical specification for life cycle assessment of wind turbines	Voluntary		2025-11-01	50	Na.	Na.
95	GB/T 45858-2025	Additive manufacturing—Specification for process of cold spray	Voluntary		2025-11-01	562	Na.	Na.
96	GB/T 45860.1-2025	Acceptance tests for fiber laser beam welding machines—Part 1: Laser assembly of machines with optical fibre delivery	Voluntary		2026-02-01	55	ISO 22827-1:2005	MOD
97	GB/T 45860.2-2025	Acceptance tests for fiber laser beam welding machines—Part 2: Moving mechanism of machines with optical fibre delivery	Voluntary		2026-02-01	55	ISO 22827-2:2005	MOD

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98	GB/T 45861-2025	Technical specification for accelerated fatigue test of heavy duty gearboxes	Voluntary		2026-02-01	357	Na.	Na.
99	GB/T 45862-2025	Boiler carbon emission testing and calculation method	Voluntary		2026-02-01	262	Na.	Na.
100	GB/T 45863-2025	Test conditions for numerically controlled vertical surface broaching machines—Testing of the accuracy	Voluntary		2026-02-01	22	ISO 19744:2020	IDT
101	GB/T 45864.1-2025	Earth-moving machinery—Collision warning and avoidance—Part 1:General requirements	Voluntary		2026-02-01	334	Na.	Na.
102	GB/T 45865-2025	General technical specification for precision electric driven harmonic gear modules	Voluntary		2026-02-01	52	Na.	Na.
103	GB/T 45866-2025	Earth-moving machinery—Layered software architecture for machine control system—General requirements	Voluntary		2026-02-01	334	Na.	Na.
104	GB/T 45867-2025	Additive manufacturing—Specification for integrated forming of dissimilar metals of cobalt-base alloys and stainless steels	Voluntary		2025-11-01	562	Na.	Na.
105	GB/T 45868-2025	Additive manufacturing—Specification for titanium alloy components by laser powder bed fusion	Voluntary		2025-11-01	562	Na.	Na.
106	GB/T 45869-2025	Technical guideline for online monitoring of boiler carbon emission	Voluntary		2026-02-01	262	Na.	Na.
107	GB/T 45915-2025	Technical requirements for transport safety and intermodal transport of traction lithium batteries	Voluntary		2026-02-01	571	Na.	Na.
108	GB/T 45939-2025	Co-extrusion encapsulant film for photovoltaic module	Voluntary		2025-11-01	203	Na.	Na.
109	GB/T 45940-2025	Cybersecurity technology—Implementation guide of cybersecurity operation and maintenance	Voluntary		2026-02-01	260	Na.	Na.

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110	GB/T 46045-2025	Concrete pavement machine and equipment—Terminology	Voluntary	GB/T 7920.13-2006	2026-02-01	328	Na.	Na.
111	GB/T 46047-2025	Asphalt storage, melting and heating units—Terminology	Voluntary	GB/T 7920.15-2003	2026-02-01	328	Na.	Na.
112	GB/T 18386.1-2021/Amd.1-2025	Test methods for energy consumption and range of electric vehicles—Part 1: Light-duty vehicles —AMENDMENT 1	Voluntary	GB/T 18386-2017	2025-08-01	114	Na.	Na.
113	GB/T 24936-2010/Amd.1-2025	Terms for all terrain vehicles —AMENDMENT 1	Voluntary		2025-08-01	344	Na.	Na.
114	GB/T 43252-2023/Amd.1-2025	Test methods of energy consumption and range for fuel cell electric vehicles —AMENDMENT 1	Voluntary		2025-08-01	114	Na.	Na.
115	GB/T 1032-2023/Amd.1-2025	Test methods for three-phase asynchronous motors —AMENDMENT 1	Voluntary	GB/T 1032-2012	2025-06-30	26	Na.	Na.
116	GB/T 21962-2020/Amd.1-2025	Corn combine harvester —AMENDMENT 1	Voluntary	GB/T 21962-2008,GB/T 21961-2008	2025-08-01	201	Na.	Na.

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Translated Standards

Item	Name	Language
1	Minimum allowable values of the energy efficiency and energy efficiency grades for heat pumps and water chillers	English
2	Minimum allowable values of energy efficiency and energy efficiency grades for AC-DC and AC-AC power supplies	English
3	Minimum allowable values of energy efficiency and energy efficiency grades for displays	English
4	Fire fighting vehicles—Part 6: Compressed air foam system fire fighting vehicle	English
5	Basic specifications for electroheating and electromagnetic processing installations—Part 37: Superconducting direct current induction through-heating installations	English
6	Non-traditional machines—Terminology—Part1: Basic terminology	English
7	Wind energy generation systems—General technical specification and test method of wind turbines	English
8	Cranes—Safe use—Part 5: Bridge and gantry cranes	English
9	DC filters for high voltage direct current (HVDC) transmission system	English
10	Electronic railway equipment — Train communication network (TCN) — Part4-1: The test method of train communication network based on Wire Train Bus (WTB)	English
11	Remanufacturing—Terminology	English
12	Steel dryers used in paper machinery	English
13	Rolling equipment—Vocabulary	English
14	Industrial furnaces and associated processing equipment—Safety—Part5: Steel strip continuous annealing furnace	English
15	Agricultural trailer	English
16	Agricultural trailer—Test methods	English
17	Heavy mechanical—Design specification for remanufacturing	English
18	Traction battery of electric earth-moving machinery—Part 2: Electrical performance requirements	English
19	Industrial trucks—Specification of inspection and maintenance	English
20	Hydrogen storage pressure vessel used in hydrogen refueling station	English
21	Industrial trucks—Electrical control systems—Terminology and classification	English
22	Scraper conveyors—Safety specifications	English
23	Continuous mechanical handling equipment— General principles for safety signs and hazard pictorials	English
24	RE-base hydrogen storage alloy used in solid-state hydrogen storage	English
25	Low frequency electromagnetic testing method for pressure equipments	English
26	Heavy mechanical—Design requirements for forging	English
27	Testing equipment for harmonic meters of active energy	English
28	On-site testing instruments of off-board charger for electric vehicles	English
29	Railway applications—converter on board rolling stock— Charger	English
30	Railway applications — Rolling stock — Technical requirements for network time synchronization	English